



TOWER

Currently available ex-stock...

Used M5000 (1986) 52 Stn

➤ **Productivity:**

75 hpm on 10" (254 mm) moves
100 hpm on 5" (127 mm) moves
125 hpm on 1" (25 mm) moves
Throat depth 1574 mm
Max. Sheet thickness 9.525 mm
Max. Sheet weight 200kg

➤ **Accuracy:**

Hole accuracy from datum +/- 0.126 mm
Auto index tool rotational accuracy +/- 0.05 degrees

➤ **Punching capacity:**

45 tons (except auto index station)

➤ **Sheet size without reposition:**

1525 x 2000 mm

➤ **Sheet size with 1 reposition:**

1525 x 4000 mm

➤ **Tooling style:**

114 (Except D Stn A/I 112)

➤ **Turret capacity:**

18	A	Up to 14mm Dia.
17	B	Up to 25.4mm Dia.
6	C	Up to 38.1 mm Dia.
4	D	Up to 51 mm Dia.
3	E/F	Up to 63.5/76.2 mm Dia.
2	G/H/J	Up to 89/104.77/120.65mm Dia.
1	L	Up to 152 mm Dia.
1	D (A/I)	Up to 50.8mm Dia.

Total 52

➤ **Control:**

Fanuc 6MB

MACHINES – SERVICE – SPARES – TOOLING – TRAINING



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CNC TURRET PUNCH PRESSES



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