



TOWER

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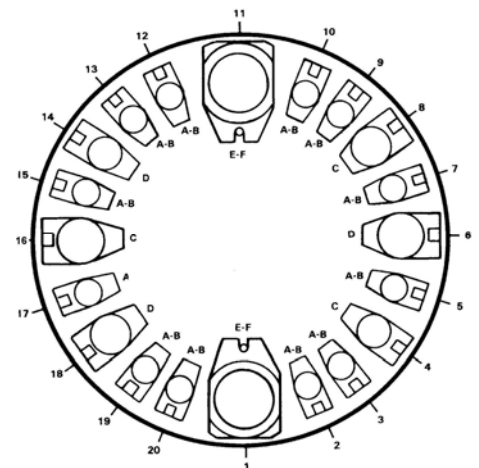
Used Centrum 1000 S/No. 1019 (1989) 20 Stn

- **High productivity:**
 - Up to 350 hits per minute nibbling
 - 200 hits per minute at 25 mm pitch
 - 50 metres per minute linear table speed in X axis
 - 50 metres per minute linear table speed in Y axis
 - Turret speed 30 r.p.m
- **Accuracy:**
 - Hole accuracy from datum +/- 0.1 mm
- **Punching capacity:**
 - 196 kN (20 tons)
- **Sheet size without reposition:**
 - 1000 x 1000 mm
- **Sheet size with 1 reposition:**
 - 1000 x 2000 mm
- **Tooling style:**
 - 114
- **Turret capacity:**

12	B	Up to 25.4 mm Dia.
3	C	Up to 38.1 mm Dia.
3	D	Up to 51 mm Dia.
2	E/F	Up to 63.5 mm/76.2mm Dia.

Total 20

- **Control:**
 - Fanuc OP-B



MACHINES – SERVICE – SPARES – TOOLING – TRAINING

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