



TOWER

Currently available ex-stock...

Used Centrum 3000 446 (1988) 40 Stn

➤ **High productivity:**

Up to 475 hits per minute nibbling
220 hits per minute at 25 mm pitch
64 metres per minute linear table speed in X axis
64 metres per minute linear table speed in Y axis
Turret speed 30 r.p.m
Quick change punch & die holder system
Maximum sheet weight 150kg
Throat Depth 1345mm

➤ **Accuracy:**

Hole accuracy from datum +/- 0.1 mm
Auto index tool rotational accuracy +/- 0.05 degrees

➤ **Punching capacity:**

294 kN (30 tons) (except A/I station)

➤ **Sheet size without reposition:**

1250 x 2000 mm

➤ **Sheet size with 1 reposition:**

1250 x 4000 mm

➤ **Tooling style:**

114 (Except A/I – 112)

➤ **Turret capacity:**

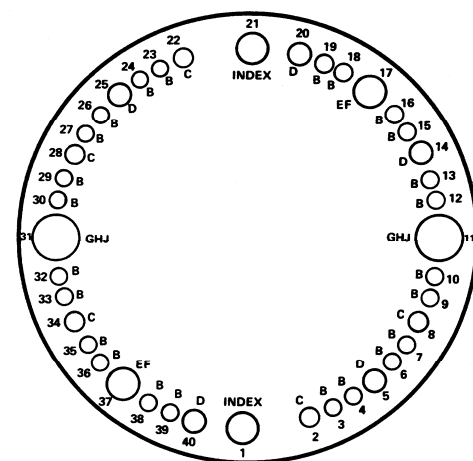
24	A/B	Up to 25.4 mm Dia.
5	C	Up to 38.1 mm Dia.
5	D	Up to 51 mm Dia.
2	D (AI)	Up to 51 mm Dia.
2	E/F	Up to 63.5 mm/76.2mm Dia.
2	G/H	Up to 89 mm Dia.

Total 40

➤ **Control:**

Fanuc OP-B

MACHINES – SERVICE – SPARES – TOOLING – TRAINING



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